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Slotted two-stage broach for processing precision slotted holes in metalworks, has straight-sided spline profile where teeth of second stage are located with sequential increase in direction of processing in width by amount of feed up to size of width of splines

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Аннотация NOVELTY - The slotted two-stage broach has a straight-sided spline profile that includes front shank (1) , rear shank (9), front guide (4), rear guide (8), a neck (2), a transitional cone (3), and a cutting portion. The cutting portion is made of two-stage. The teeth of the first stage (5) are located with a sequential increase in the height of the spline protrusions in direction of machining by the amount of feed from the diameter of the cavities to the diameter of the splined protrusions. The teeth of the second stage (6) are located with a sequential increase in the direction of processing in width by the amount of feed up to the

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